



**SRM Complete 4 spring clutch assembly Triumph Dynamo pre-unit engine type with front engine sprocket cush drive spring assembly**

- 1) Remove old clutch complete, make sure taper is clean , insert woodruff key , then push center adaptor onto the shaft, tap with a suitable drift to make sure it is seated, and wkey is still in position.
- 2) Take the thrust washer and with a little grease place it on the centre with the copper side facing outwards. Next put the chainwheel basket in place, and then place the 20 rollers into the cavity between the basket and the centre, use grease to keep the rollers in place.
- 3) Take the 4 spring bolt studs and place them into the centre drum holes , then push drum onto the centre of the clutch and tap it with a suitable drift to make sure it is in place, also make sure the thrust washer and rollers are still in place.
- 4) Using some thread lock compound, fit the nut and thick washer , put the bike into 4<sup>th</sup> gear, and use the rear brake to lock the centre, and torque nut to 60-65 ft lbs. Insert the clutch plates, a plain steel plate must be fitted first then friction plate etc
- 5) Fit pressure plate as per the instructions included with the kit , when finally fitting the clutch cups/springs and nuts, make sure that at least 1 coil of the spring is showing above the top of the spring cup, it is important not to tighten the springs up too tight , or the clutch will be too heavy and will not work correctly.
- 6) Do not use TQF ATF automatic transmission oil or fork oil in the clutch, these oils have anti friction additives that will make the clutch slip, use standard 10/30 or 10/40w engine oil.

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